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# **BEAUTY. STRENGTH. DURABILITY.**

Woodgrain Doors combines beauty, strength and durability in every door we offer. Our finely crafted doors connect your most cherished indoor and outdoor spaces. By combining the breadth of styles, designs and customizable options Woodgrain Doors offers with the superior craftsmanship of our products, you're sure to find a door to meet your functional needs while also enhancing the charm of your home.

Woodgrain Doors is one of the world's leading manufacturers and suppliers of hardwood and softwood stile and rail doors, and door components. Distributors, builders, remodelers, architects, designers and homeowners rely on Woodgrain products to build quality homes. Woodgrain is committed to innovation through continuous improvements in manufacturing, investment in design, excellence in craftsmanship and use of the highest quality raw materials to build doors that are as durable as they are beautiful.

## OUR HISTORY

Woodgrain has manufactured millwork and building products for the residential and commercial construction markets since it was founded in 1954. In over 60 years in business, the company has expanded with millwork, distribution, doors and window divisions — making Woodgrain the preferred leader in the construction and home building industry.

Woodgrain Doors began in 1985 with the acquisition of Meridian Wood Products by our parent company, Woodgrain Millwork. Woodgrain Doors is headquartered in Nampa, Idaho and manufactures and distributes hundreds of thousands of doors annually.

# **OUR COMMITMENT**

In our total commitment to the environment, Woodgrain promises to act as a responsible corporate citizen, optimizing our use of resources and producing products that have a positive impact on the environment and the health of people. The wood used by Woodgrain primarily originates from sustainable sources. Our manufacturing processes ensure over 99% of the wood fiber is used as a product. Woodgrain recycles every product possible and strives to operate in an environmentally conscious manner.

# **SELECTING THE RIGHT DOOR**

From traditional to contemporary styles, choose features such as panel, glass, size and species for your ideal door:

- Determine your size
- Choose a door design and type
- Pick a specie
- Select from the panel options
- Upgrade with add-ons

To learn more about Woodgrain Doors, visit woodgraindoors.com.

# **OPTIONS**

# **QUALITY CRAFTSMANSHIP.** SUPERIOR PERFORMANCE.

Woodgrain Doors' exquisite collection offers a unique combination of beauty and durability. Built upon our superior, quality craftsmanship, we uphold the industry's highest standard of authentic stile and rail construction. With thousands of door designs, styles and configurations to choose from, you'll find the perfect door to complement your unique style.

### Stile and rail door construction:



Panel options for each category show an end view of the panels available.

# **CHOOSE A DOOR TYPE**

### **BIFOLD DOORS**

Woodgrain's bifold doors are crafted with state-of-the-art technology to ensure consistent precision assembly. Bifold doors are ideal for smaller spaces, including closets, laundry rooms and any area where space is at a premium. Bifold doors come with all the necessary hardware for installation.

### **CAFÉ DOORS**

Woodgrain's café doors admit light and ventilation, and provide minimal privacy. The café doors come as a pair and swings open - in and out - in both directions for easy flow.

### **CRAFTSMAN DOORS**

Make a memorable first impression with a Woodgrain craftsman door. The collection of exterior doors is built with unsurpassed craftsmanship and extensive design and glass options offering natural warmth and beauty to your home. All craftsman doors are built with true divided lite construction (TDL) and Low E glass, meaning that each pane of glass is a unique piece of glass providing better protection and easier finishina.

### **DECORATIVE GLASS DOORS**

Customize your home with Woodgrain's interior decorative glass doors. Choose from geometric patterns in a variety of styles and finishes.

### **DESIGN COLLECTION PRIMED MDF DOORS**

The Woodgrain design collection of medium density fiberboard (MDF) includes infinite options including personalized options with our auto-CAD technology. Available in fire-rated options. California 93120 CARB Compliant for Formaldehyde Phase 2.

### **FLAT PANEL DOORS**

Woodgrain offers interior flat panel doors in a variety of wood species. Flat panel doors offer crisp lines and provide a versatile look that complements both modern and traditional interiors. Available in fire rated options.

### **LOUVER DOORS**

Woodgrain's louver doors provide a beautifully functioning door with a touch of subtle charm between passageways. Each door is designed to provide privacy and ventilation, and ideal for closets and other spaces that require maximum air circulation. Louver doors are a sensible choice for hallways, closets and storage rooms.

### PLANK PANEL DOORS

Woodgrain offers interior and exterior plank panel doors in a variety of wood species. Plank panel doors offer added dimension to complement traditional and contemporary styles.

### **RAISED PANEL DOORS**

Woodgrain offers interior and exterior raised panel doors in a variety of wood species. Raised panel doors offer added dimension to complement traditional and contemporary styles.

### SASH DOORS

Woodgrain sash doors include an assortment of handcrafted doors to complement any décor. All sash doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior designs with numerous light and panel configurations available.

### **SIDELIGHTS**

Woodgrain glass doors also include a variety of sidelights to complement any door. Adding sidelights to either or both sides of your door will increase the impact of your door by inviting natural light into the home at entry or patio doorways. Sidelights are available in insulated or single glazed glass.

### TRADITIONAL & CONTEMPORARY FRENCH DOORS

Woodgrain traditional french doors offer an assortment of handcrafted doors to complement any décor. All french glass doors are built with true divided lite construction (TDL), meaning that each pane of glass is a unique piece of glass providing better protection and easier finishing. A variety of interior and exterior design options are available.

### **TRANSOMS**

Woodgrain glass doors include a variety of transoms to complement any door. Adding a transom above your door will extend the height of your door and allow natural light into the home at entry or patio doorways. Transoms are available in insulated or single glazed glass.

### **UTILITY DOORS**

Customize your home with a utility door in Laundry, Pantry or Wine Cellar.

# PERSONALIZE WITH OPTIONS

### WOOD SPECIES GUIDE



**KAL** Knotty Alder

Knotty Alder grows in the Pacific Northwest and is a medium density hardwood with an even grain appearance. The wood is normally light brown with hues of red or peach. Its softer nature makes it easy to machine and receptive to a variety of stains and finishes.



POP **Poplar** 

Poplar grows in the Eastern United States. Colors of Poplar vary from brown to pale yellow to olive green. Over time, the green color will darken with exposure to sunlight and may turn brown. Poplar is a medium density hardwood, generally straightgrained with a fine, even texture. It accepts a broad range of stains and finishes.



FIR Douglas Fir

Douglas Fir is a large, generally vertical-grained tree that grows in abundance in the Pacific Northwest. Douglas Fir is characterized by exceptional natural strength, hardness and durability. The wood varies in color from yellowish tan to light, bright brown. Fir accepts a broad range of stains and finishes.



**RAD** Radiata Pine

Radiata Pine is a plantation-grown wood from Chile, New Zealand and Australia. It has a distinctive grain pattern with a pale cream color. Radiata tends to be harder than other pine species and has fewer knots.



MHG Mahogany

Mahogany is characterized by its natural strength, proven durability and a rich red color. Its straight grain is usually free of voids and pockets, making it a premium hardwood known for use in high-end furniture making. Mahogany accepts a broad range of stains and finishes.



### CHY Cherry

Cherry grows in the Eastern and Midwestern United States and comes in a range of colors including white, light red, deep red and reddish brown. Cherry has a fine, uniform straight grain and a smooth texture. Cherry accepts a variety of stains and finishes.



**KPN Knotty Pine** 

Knotty Pine is abundant in America. The wood has a rich display of knots that reflects the randomness and beauty of nature. The wood tends to be a honey-toned or straw color while the knots are generally reddish-brown.



### **MPL** Maple

Maple grows in the Eastern United States, offers a very fine grain and a whitish color tinged with reddish brown. Maple accepts a broad range of stains and finishes.



OAK Northern Red Oak

Hard and heavy, Oak grows mainly in the North Central United States. With a coarse texture and a straight, prominent grain, oak accepts a broad range of stains and finishes.



### PRM

Primed

Woodgrain's multiple door configurations have a primed option to allow for a better paint finish and color match process for any project. Interior applications are produced with MDF veneer and panels for superior paintability.



PON

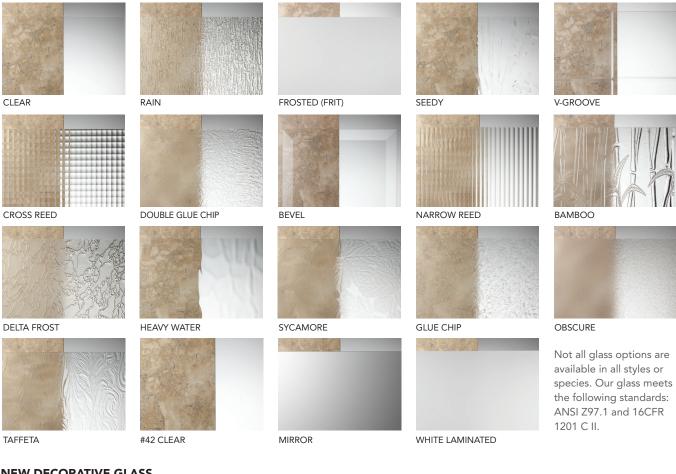
Ponderosa Pine

Ponderosa Pine is one of America's most abundant tree species. It has straight, uniform grain with minimal amounts of reddish-brown heartwood. The sapwood has wide growth bands, which are honey-toned or straw-colored.

All species shown are clear coated.

### **GLASS**

Woodgrain Doors offers 24 glass options to further customize your door. Choose from either a Clear Single Glazed or Insulated Low E glass types. Clear Single Glazed is a single piece of tempered glass whereas Low E Insulated is coated and insulated, which allows it to reflect radiant heat, making it a more energy efficient option.



### **NEW DECORATIVE GLASS**



### **SIZES**

Our doors and bifolds come in a variety of standard sizes, ranging from:

- 6'8", 7'0" and 8'0" heights
- 0'10" to 6'0" widths
- 1-1/8", 1-3/8" and 1-3/4" thicknesses

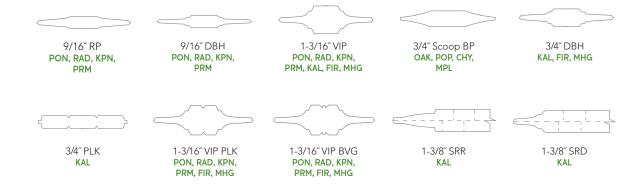
While not all sizes and panel configurations are available in all options, Woodgrain Doors can accommodate many custom orders such as replacing a panel with glass.

### **RAISED PANEL DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- Fire Rated (available on 1-3/4" only)

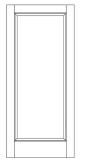
### **PANEL OPTIONS**



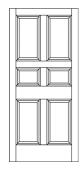
For FIRE rated door information see page 32



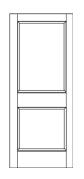
### RAISED PANEL DOORS



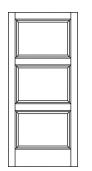
20 PON, RAD, KPN, PRM1, KAL, FIR, MHG



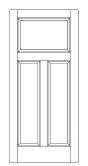
100 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY



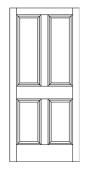
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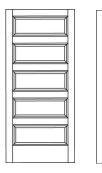
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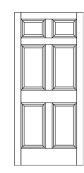
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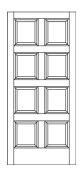
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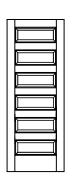
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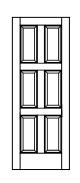
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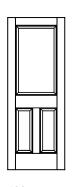
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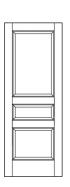
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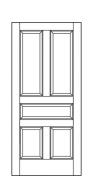
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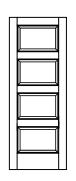
129 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



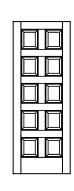
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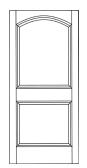
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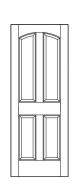
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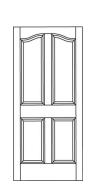
158 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



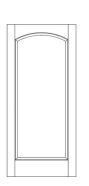
802 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



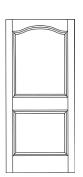
804 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



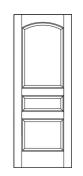
806 PON, RAD, KPN, PRM<sup>1</sup>



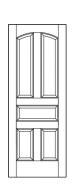
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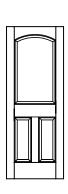
822 PON, RAD, KPN, PRM<sup>1</sup>



831 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



833 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



842 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG

### **PLANK PANEL DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Taper Block StickingFire Rated (available on 1-3/4" only)

### **PANEL OPTIONS**



11/16" SF PLK PON, KPN, PRM





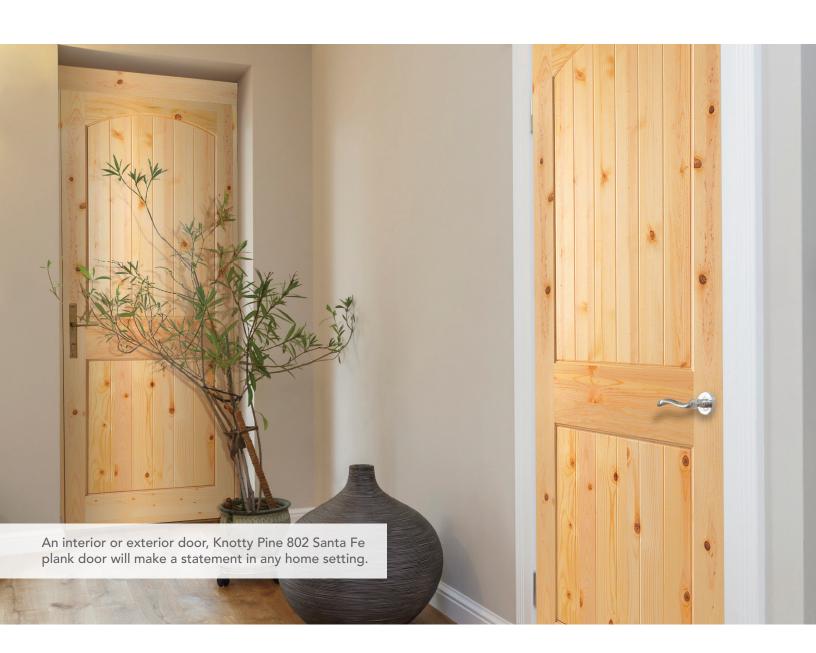
11/16" SF BVG PON, KPN, PRM



KAL



1-1/8" SRB KAL



### **PLANK PANEL DOORS**



<sup>&</sup>lt;sup>1</sup>Specie is Primed Pine unless otherwise noted.



For FIRE rated door information see page 32



### **BARN DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 4'0" widths
- 1-3/8" and 1-3/4" thicknesses

### **AVAILABLE MOUNTING HARDWARE**

- 72" & 84" tracks
- Rated up to 200 lbs.

### **TOP MOUNT**



Shown in Black Finish

### **HANGING MOUNT**



Shown in Black Finish



Both mounts also available in Nickel Finish

Nickel Finish

### **PANEL OPTIONS**



3/4" PLK PON, RAD,KPN, PRM,KAL,FIR



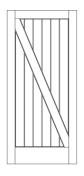
SHAKER (4000 SERIES) PON, RAD,KPN, PRM,KAL,FIR





### **BARN DOORS**

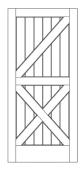
### **PLANK PANEL**



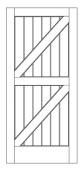
180 PON, RAD, KPN, PRM, KAL, FIR



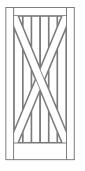
181 PON, RAD, KPN, PRM, KAL, FIR



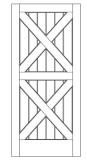
182 PON, RAD, KPN, PRM, KAL, FIR



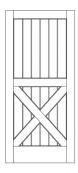
183 PON, RAD, KPN, PRM, KAL, FIR



184 PON, RAD, KPN, PRM, KAL, FIR

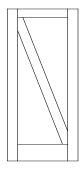


185 PON, RAD, KPN, PRM, KAL, FIR

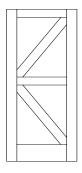


186 PON, RAD, KPN, PRM, KAL, FIR

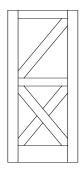
### **SHAKER PANEL**



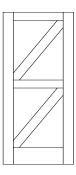
4180 PON, RAD, KPN, PRM, KAL, FIR



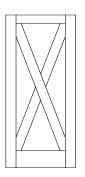
4181 PON, RAD, KPN, PRM, KAL, FIR



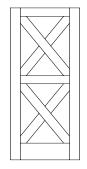
4182 PON, RAD, KPN, PRM, KAL, FIR



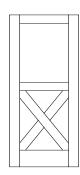
4183 PON, RAD, KPN, PRM, KAL, FIR



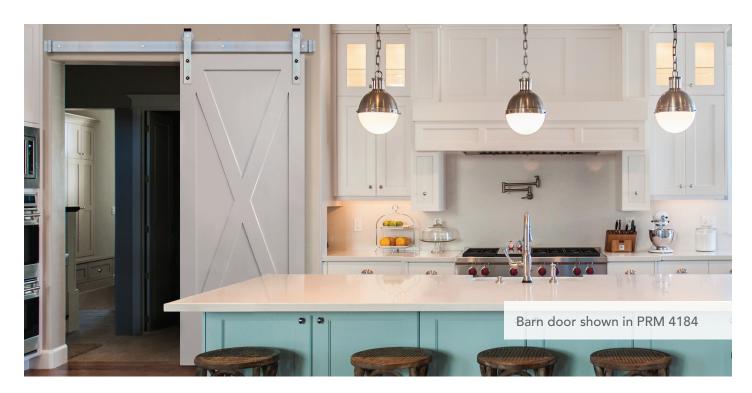
4184 PON, RAD, KPN, PRM, KAL, FIR



4185 PON, RAD, KPN, PRM, KAL, FIR



4186 PON, RAD, KPN, PRM, KAL, FIR



### **FLAT PANEL DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- 3/8" Panel
- Fire Rated (available on 1-3/4" only)

### **PANEL OPTIONS**



SHAKER (4000 SERIES) PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG NANTUCKET (FPSERIES) PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, FIR, MHG





### **FLAT PANEL DOORS**



### DRY ERASE WHITEBOARD AND MAGNETIC CHALKBOARD

Woodgrain Doors offers Dry Erase Whiteboard and Magnetic Chalkboard in the designs beow:





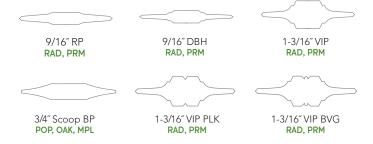
For FIRE rated door information see page 32

### **LOUVER & CAFÉ DOORS**

### **SPECIFICATIONS**

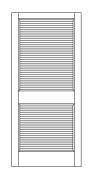
- 6'8", 7'0" and 8'0" heights
- 1'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses

### **PANEL OPTIONS**

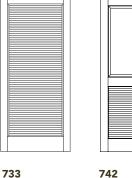


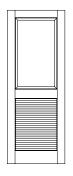


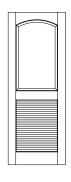
### STANDARD LOUVER













730 PON, RAD, PRM1, OAK, MPL, POP, FIR

732 PON, RAD, PRM1, OAK, MPL, POP, FIR

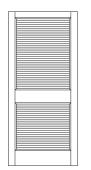
PON, RAD, PRM1,

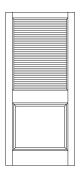
PON, RAD, PRM1, OAK, MPL, POP, FIR

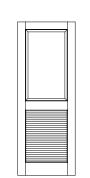
782 PON, RAD, PRM1, OAK, MPL, POP, FIR

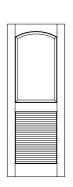
1-3/16" Standard Louver

### **FALSE LOUVER**









PON, RAD, PRM<sup>1</sup>

PON, RAD, PRM<sup>1</sup>

PON, RAD, PRM1

F 782 PON, RAD, PRM1

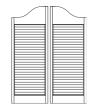
<sup>&</sup>lt;sup>1</sup>Specie is manufactured with MDF skins and panels.

### **LOUVER & CAFÉ DOORS**

### **CAFÉ LOUVER**

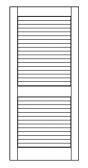
### **SPECIFICATIONS**

- 3'3" height
- 2'0" to 3'0" widths
- 1-1/8" thickness

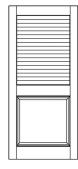


733 Café RAD

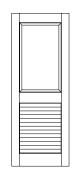
### **PLANTATION LOUVER**



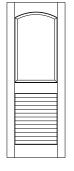
P 730 RAD, PRM<sup>1</sup>, OAK, RAD, PRM<sup>1</sup>, OAK, MPL, POP, FIR



P 732 MPL, POP, FIR



P 742 PON, RAD, PRM1, OAK, MPL, POP,



P 782 PON, RAD, PRM1, OAK, MPL, POP,

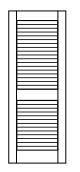


2-1/4" Plantation Louver

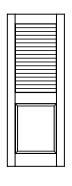
# RAD 730 Louver



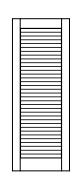
### **PLANTATION FALSE LOUVER**



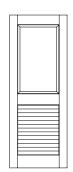
PF 730



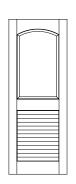
PF 732 PON, RAD, PRM<sup>1</sup> PON, RAD, PRM<sup>1</sup>



PF 733



PF 742 PON, RAD, PRM<sup>1</sup> PON, RAD, PRM<sup>1</sup> PON, RAD, PRM<sup>1</sup>



PF 782



### **BIFOLD DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 6'0" widths
- 1-3/8" and 1-1/8" thicknesses
- Square and Arch Tops

PREMIUM: 1-3/8" thickness;

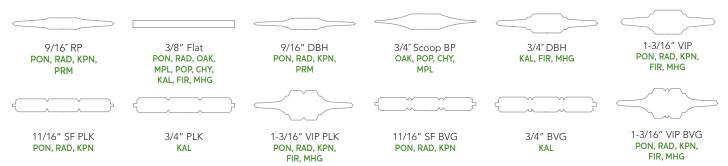
2-1/4" stiles with full scale rails

GALLERY: 1-1/8" thickness:

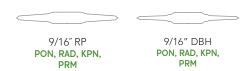
1-3/16" stiles with reduced rails;

6/8 and 7/0 heights

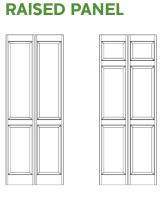
### **PREMIUM PANEL OPTIONS**



### **GALLERY PANEL OPTIONS**

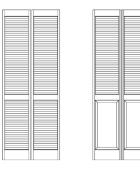


### **GALLERY SERIES**



G106 G108 PON, RAD, KPN, PON, RAD, KPN, PRM<sup>1</sup> PRM<sup>1</sup>

### **LOUVER**

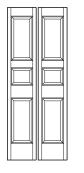


G730 G732 PON, RAD, KPN, PON, RAD, KPN, PRM<sup>1</sup> PRM<sup>1</sup>

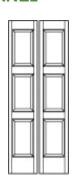
### **BIFOLD DOORS**

### **PREMIUM SERIES**

### **RAISED PANEL**



100 PON, RAD, KPN, PRM<sup>1</sup>

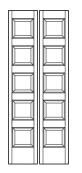


103 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL,

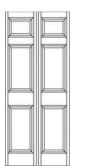
FIR, MHG



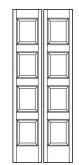
106 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



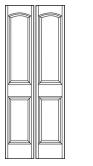
107 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



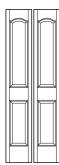
108 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



109 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



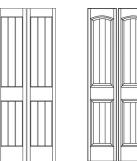
802 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



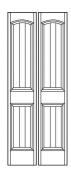
PON, RAD, KPN, PRM<sup>1</sup>

822

### **PLANK PANEL**

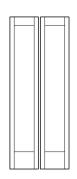


106 PON, KPN, KAL

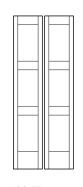


PON, KPN, KAL

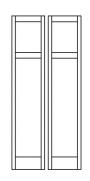
### **FLAT PANEL**



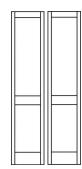
20 FP 4020 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL2, FIR, MHG



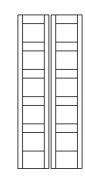
103 FP 4103 PON, RAD, KPN, PRM1, OAK2, MPL, POP, CHY, KAL2, FIR, MHG



103T FP 4103T PON, RAD, KPN, POP2, CHY2, FIR, MHG

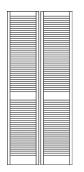


106 FP 4106 PON, RAD, KPN, PRM1, OAK2, MPL2, PRM1, OAK, MPL, POP, CHY, KAL2, FIR, MHG

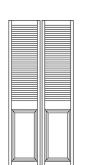


107 FP 4107 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL2, FIR, MHG

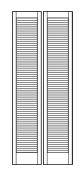
### **LOUVER**



730 PON, RAD, PRM1, OAK, MPL, POP

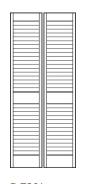


732 PON, RAD, PRM1, OAK, MPL, POP



733 PON, RAD, PRM1

### **PLANTATION LOUVER**



P 730\* RAD, PRM1, OAK, MPL, POP



P 732\* RAD, PRM1, OAK,



P 733\* RAD, PRM1, OAK, MPL, POP

MPL, POP

<sup>\* 2-1/4&</sup>quot; wide slat

<sup>&</sup>lt;sup>1</sup> Specie is manufactured with MDF skins and panels.

<sup>&</sup>lt;sup>2</sup> Species only available in Shaker (400 Series).

### **DECORATIVE GLASS DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Clear V-Groove Single Glazed Glass







670 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG

\*Not all sizes are available in all options.



672 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



680 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG

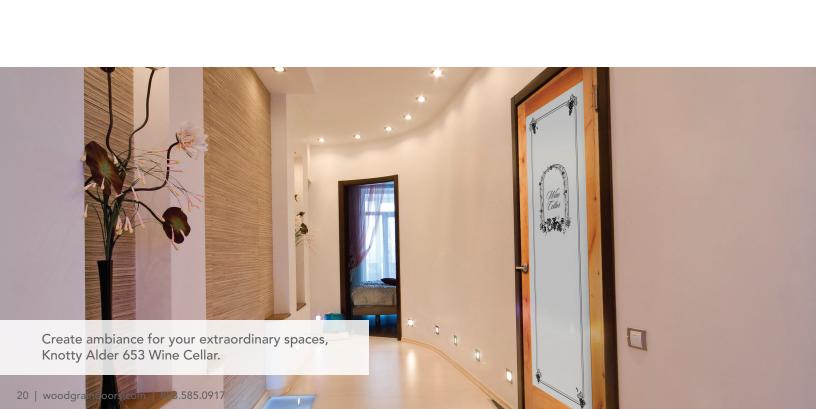


685 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG

### 8'0" DOOR



All Decorative Glass Doors are available in 8'0" with panel options in all species.



### **UTILITY DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" thickness
- Frosted Silk Screen Glass



650 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG

Laundry

650 Laundry



PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



653 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG





652 Pantry

pantry

653 Wine Cellar

### 8'0" DOOR



All Utility Doors are available in 8'0" with panel options in all species.

### TRADITIONAL & CONTEMPORARY FRENCH DOORS

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 1'6" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- Single Glazed Glass
- See page 7 for Glass Options

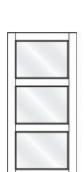
### STICKING OPTIONS



SHAKER (4000 SERIES) PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



NANTUCKET (OVOLO SERIES) PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, FIR, MHG



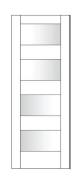
603 / 4603 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



603W / 4603W PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



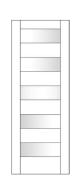
604 / 4604 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



604W / 4604W PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



605 / 4605 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



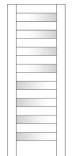
605W / 4605W PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



606W /4606W PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



607W / 4607W PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



608 / 4608 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



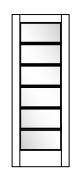
609 / 4609 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



610 / 4610 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



626 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG

### TRADITIONAL & CONTEMPORARY FRENCH DOORS



627 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



628 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



630 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



633 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



634 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY



636 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



690 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



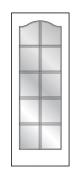
691 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, FIR, MHG



692 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, FIR, MHG



824 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



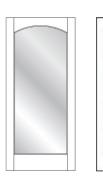
825 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



827 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



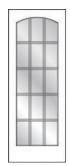
836 840 PON, RAD, KPN, PON, RAD, KPN, PRM, OAK, MPL, PRM, OAK, MPL, POP, CHY, KAL, POP, CHY, KAL, FIR, MHG FIR, MHG



845 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



846 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



847 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



848 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG

### SASH DOORS

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Square, Arch and Eyebrow Tops
- Single Glazed Glass

### **PANEL OPTIONS**



3/4" DBH BVG FIR, MHG



1-3/16" VIP PLK PON, RAD, KPN,



PON, RAD, KPN, FIR, MHG

1-3/16" VIP BVG PON, RAD, KPN, FIR, MHG



3/4" DBH



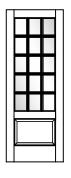
3/4" Scoop BP OAK, MPL, POP, CHY



3/4" DBH PLK FIR. MHG



3/4" PLK KAL



511 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



512 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



513 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



514 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



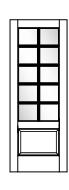
515 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



516 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



518 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



519 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL



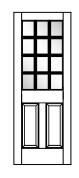
551 PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



PON, RAD, KPN, PRM, FIR, MHG



PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



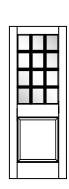
PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG

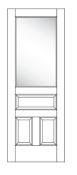


PON, RAD, KPN, PRM1, FIR, MHG



PON, RAD, KPN, PRM1, FIR, MHG

### SASH DOORS



567 PON, RAD, KPN, PRM1, FIR, MHG



570 PON, RAD, KPN, PRM1, FIR, MHG



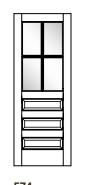
571 PON, RAD, KPN, PRM1, FIR, MHG



572 PON, RAD, KPN, PRM1, FIR, MHG



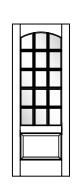
PON, RAD, KPN, PRM1, FIR, MHG



574 PON, RAD, KPN, PRM1, FIR, MHG



581 PON, RAD, KPN, PRM1, FIR, MHG



811 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



812 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



813 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



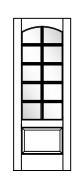
814 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



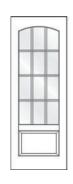
816 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



818 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



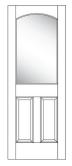
819 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



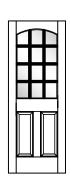
844 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL



851 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



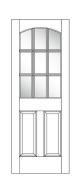
859 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



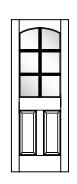
PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



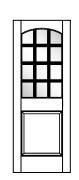
PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



862 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



863 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG



864 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL, FIR, MHG

### PREMIUM ROUTER CARVED MDF DOORS

Woodgrain's Design Collection MDF Doors are made of medium density fiberboard (MDF) and include both 1-3/8" and 1-3/4" doors available in panel, bifold and fire-rated doors. Design Collection MDF doors offer infinite design options by combining cutting edge technology and quality craftsmanship. Not simply an MDF producer, Woodgrain uses its well-honed techniques from decades of wood door manufacturing to build a better door.

### Design Collection MDF doors offer:

- Exceptionally smooth surface for excellent paint adhesion
- Unlimited design options, including most graphics and text
- Resists shrinkage, expansion or warping
- Environmentally friendly
- SureEdge design

Design Collection MDF doors with expanded polystyrene (EPS) core offer several advantages:

- 40% lighter than the standard 2'6" x 6'8" MDF door
- Easier to handle and hang
- Exerts less stress on the hinges
- Improve sound transmission properties
- Bifold doors available



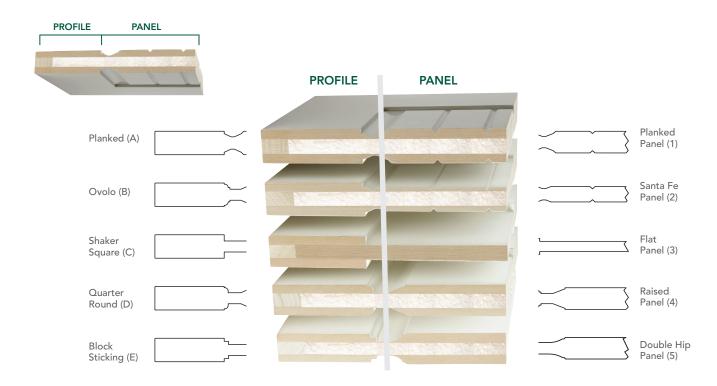




For FIRE rated door information see page 32

### **PROFILE AND PANEL OPTIONS**

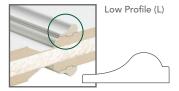
Mix and match any of our five profile options or two raised moulding options.



### RAISED MOULDING



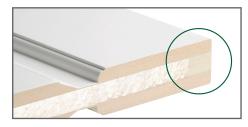
Standard MDF Door

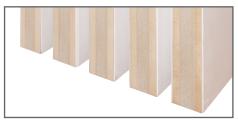




### THE SUREEDGE ADVANTAGE:

SureEdge solid wood edge band is a feature in each MDF door. Installed in each stile, the SureEdge system allows maximum screw holding power and ease of hinge mortising.







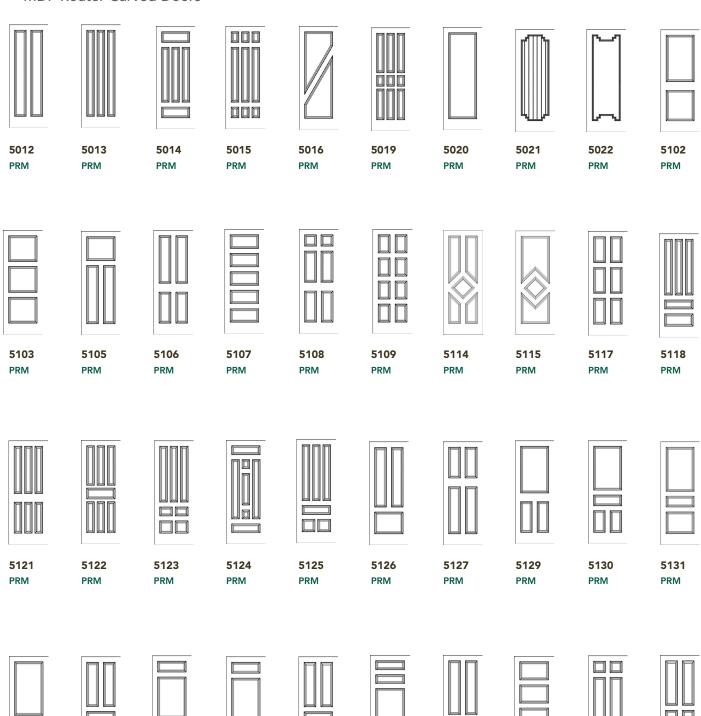
SureEdge SureEdge

Precision Routing Technology provides crisp lines

### **DESIGN COLLECTION PRIMED MDF DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 1'6" to 4'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)
- MDF Router Carved Doors



5133

PRM

5135

PRM

5137

PRM

5138

PRM

5139

PRM

5140

PRM

5141

PRM

5142

PRM

5143

PRM

5132

PRM



5529

PRM

5531

PRM

5548

PRM

5552

PRM

5553

PRM

5554

PRM

5555

PRM

5570

PRM



5706

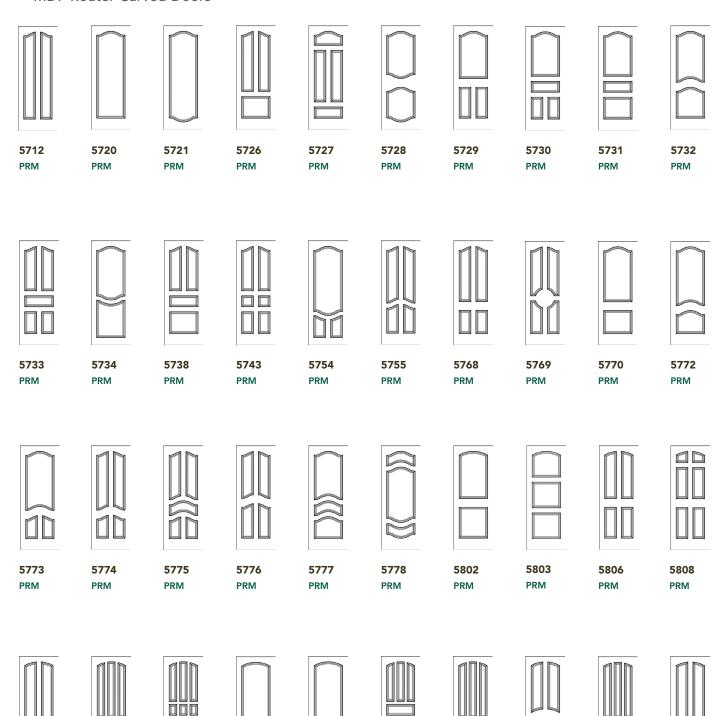
PRM

5702

PRM

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 1'6" to 4'0" widths
- 1-3/8" and 1-3/4" thicknesses
- Fire Rated (available on 1-3/4" only)
- MDF Router Carved Doors



5818

PRM

5819

PRM

5820

PRM

5821

PRM

5822

PRM

5823

PRM

5824

PRM

5825

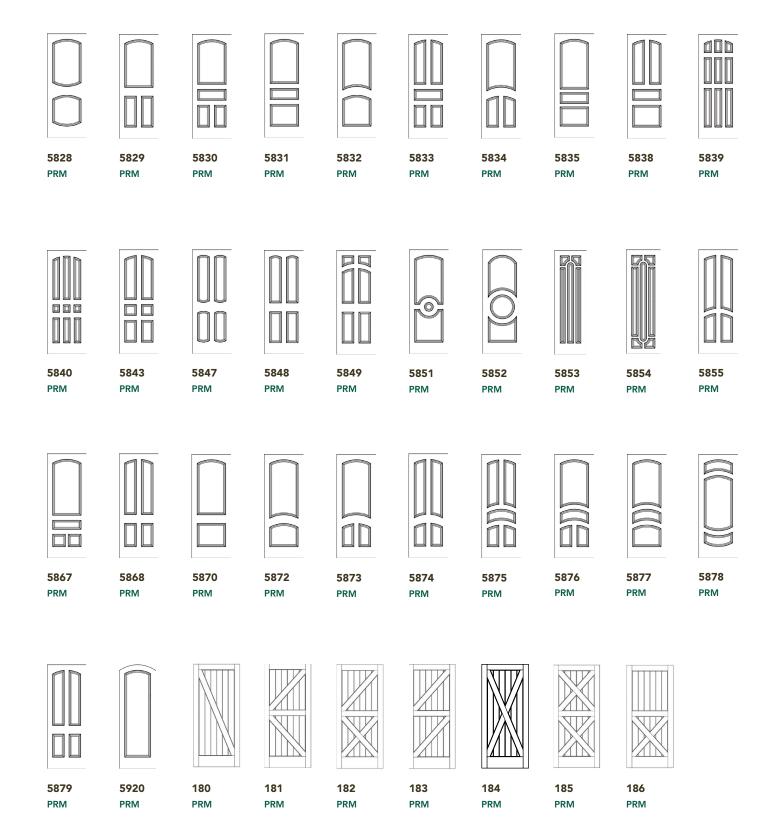
PRM

5826

PRM

5812

PRM



### FIRE RATED DOORS SPECIFICATIONS



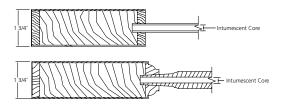
### 20, 60 AND 90 MINUTE FIRE DOORS AVAILABLE FROM WOODGRAIN

Woodgrain doors manufactures 20, 60 or 90 minute fire rated doors in 11 different species. We achieve these ratings by incorporating a special intumescent core into our 1-3/4" thick doors.

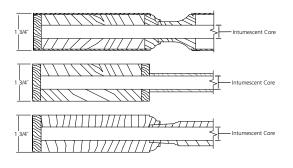




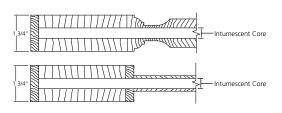
### **WOODGRAIN 20 MINUTE FIRE RATED DOOR**



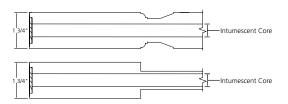
### **WOODGRAIN 90 MINUTE FIRE RATED WOOD DOOR**



### **WOODGRAIN 60 MINUTE FIRE RATED DOOR**



### **WOODGRAIN 90 MINUTE FIRE RATED MDF DOOR**



### **PLANK PANEL DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thicknesses
- Square and Arch Tops
- Fire Rated

### **PANEL OPTIONS**



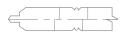
1-3/16" VIP PLK PON, RAD, KPN, PRM, FIR, MHG



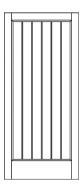
1-3/16" VIP BVG PON, RAD, KPN, PRM, FIR, MHG



1-3/8" SRP KAL



1 3/8" SRB KAL

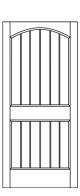


PON, RAD, KPN, PRM1, KAL, FIR, MHG



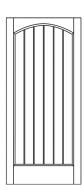
102

PON, RAD, KPN, PRM1, KAL, FIR, MHG



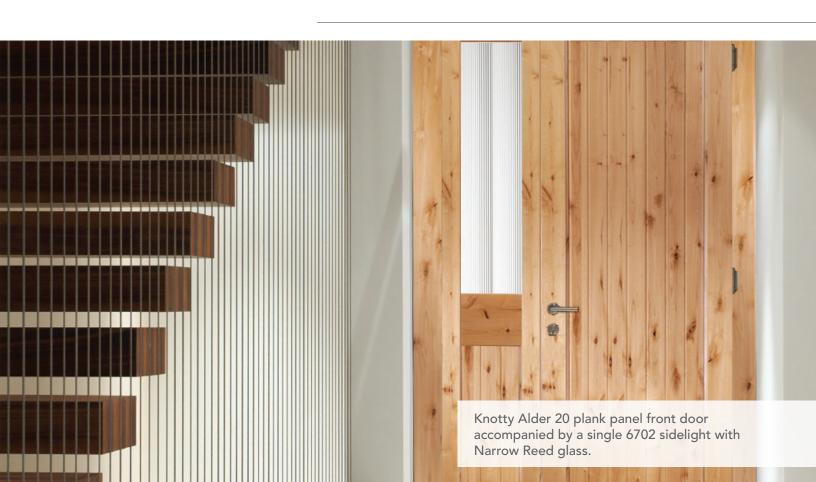
802

PON, RAD, KPN, PRM<sup>1</sup>, KAL, FIR, MHG



820

PON, RAD, KPN, PRM1, KAL, FIR, MHG



<sup>&</sup>lt;sup>1</sup>Specie is primed pine unless otherwise noted.

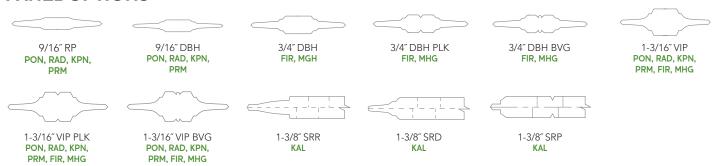
### **EXTERIOR**

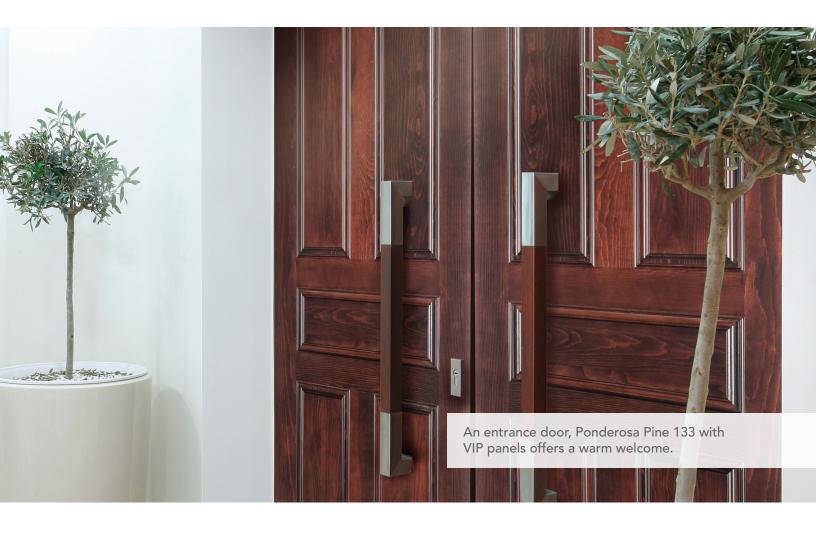
### **RAISED PANEL DOORS**

### **SPECIFICATIONS**

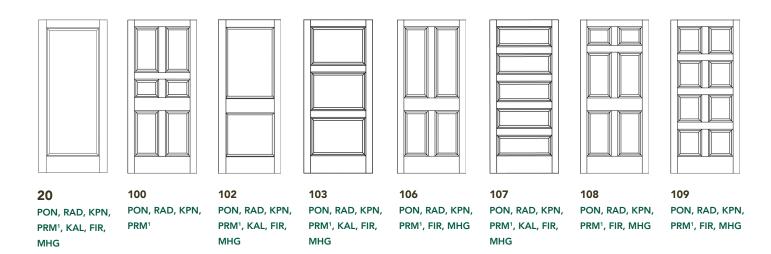
- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square, Arch and Eyebrow Tops
- Fire Rated

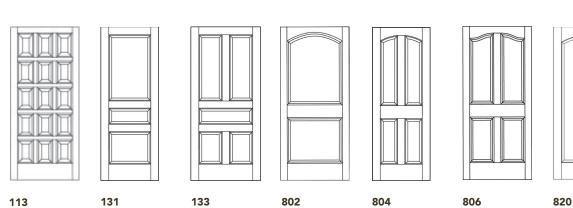
### **PANEL OPTIONS**





### **RAISED PANEL DOORS**





PON, RAD, KPN,

PRM1, KAL, FIR,

MHG

PON, RAD, KPN,

PRM<sup>1</sup>, FIR, MHG



PON, RAD, KPN,

PRM1, KAL, FIR,

MHG

822

PRM<sup>1</sup>

PON, RAD, KPN,



PON, RAD, KPN,

PRM<sup>1</sup>, FIR

PON, RAD, KPN,

PRM<sup>1</sup>, FIR, MHG

831 PON, RAD, KPN, PON, RAD, KPN, PRM<sup>1</sup>, FIR, MHG PRM1, FIR, MHG



PON, RAD, KPN,

PRM<sup>1</sup>, FIR, MHG

PON, RAD, KPN,

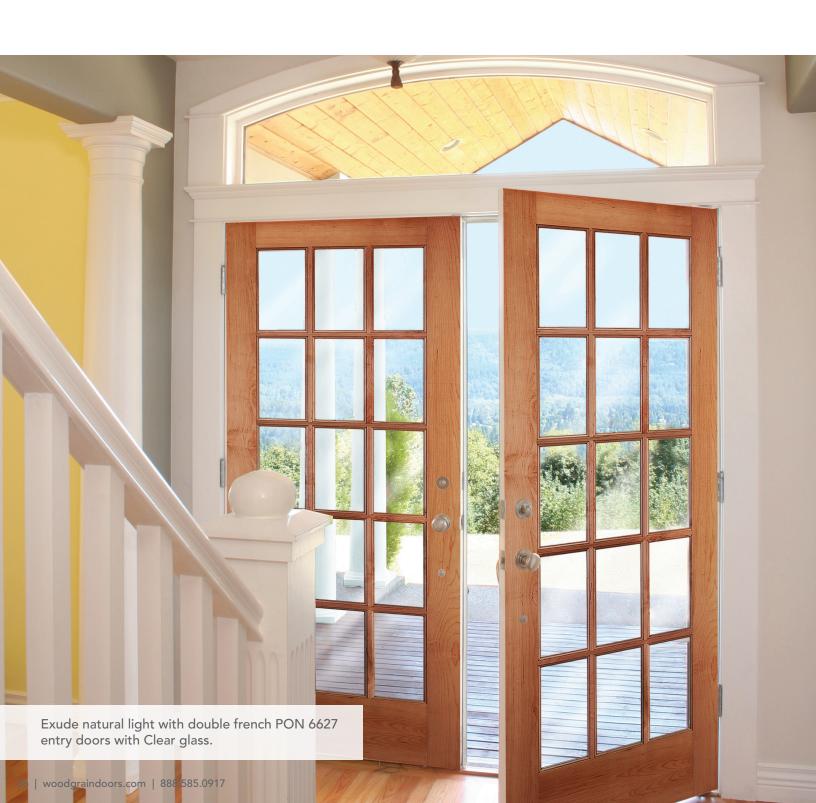
PRM<sup>1</sup>

### **EXTERIOR**

### TRADITIONAL FRENCH DOORS

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights2'0" to 3'0" widths
- 1-3/4" thicknesses
- Square and Arch TopsSingle Glazed and Insulated Low E Glass



### TRADITIONAL FRENCH DOORS



603 / 6603 PON, RAD, KPN, PRM1, KAL, FIR, MHG



604 / 6604 PON, RAD, KPN, PRM1, KAL, FIR, MHG



605 / 6605 PON, RAD, KPN, PRM1, KAL2, FIR, MHG



620 / 6620 PON, RAD, KPN, PRM1, OAK, MPL, POP, CHY, KAL2, FIR, MHG



624 / 6624 PON, RAD, KPN, PRM1, KAL, FIR, MHG



625 / 6625 PON, RAD, KPN, PRM1, KAL, FIR, MHG



626 / 6626 PON, RAD, KPN, PRM1, KAL, FIR, MHG



627 / 6627 PON, RAD, KPN, PRM1, KAL, FIR, MHG



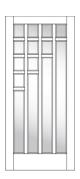
628 / 6628 PON, RAD, KPN, PRM1, KAL, FIR, MHG



630 / 6630 PON, RAD, KPN, PRM1, KAL, FIR, MHG



636 / 6636 PON, RAD, KPN, PRM1, KAL, FIR, MHG



668 / 6668 RAD, FIR, MHG



690 / 6690 PON, RAD, KPN, PRM1, KAL, FIR, MHG



824 / 6824 PON, RAD, KPN, PRM1, KAL, FIR, MHG



836 / 6836 PON, RAD, KPN, PRM1, KAL, FIR, MHG



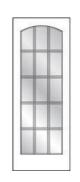
840 / 6840 PON, RAD, KPN, PRM1, KAL, FIR, MHG



845 / 6845 PON, RAD, KPN, PRM1, KAL, FIR, MHG



846 / 6846 PON, RAD, KPN, PRM1, KAL, FIR, MHG



847 / 6847 PON, RAD, KPN, PRM1, KAL, FIR, MHG



848 /6848 PON, RAD, KPN, PRM1, KAL, FIR, MHG

<sup>&</sup>lt;sup>1</sup> Specie is primed pine unless otherwise noted.

<sup>&</sup>lt;sup>2</sup> Species only available in I.G. Low E Glass.

#### SASH DOORS

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square, Arch and Eyebrow Tops
- Single Glazed and Insulated Low E Glass
- KAL raised panel doors have tapered block sticking



## **PANEL OPTIONS**





3/4" DBH BVG FIR, MHG



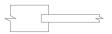
1-3/8" SRR KAL



9/16" DBH PON, RAD, KPN, PRM



1-3/16" VIP PLK PON, RAD, KPN, PRM, FIR, MHG



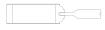
SHAKER (4000 SERIES) PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



1-3/16" VIP PON, RAD, KPN, FIR, MHG



1-3/16" VIP BVG PON, RAD, KPN, PRM, FIR, MHG



6000 SERIES PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



3/4" DBH FIR, MHG



KAL



NANTUCKET (6000 FP SERIES) PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, FIR, MHG



3/4" DBH PLK FIR, MHG



KAL



512 / 6512 PON, RAD, KPN, PRM1, KAL, FIR, MHG



513 / 6513 PON, RAD, KPN, PRM1, KAL, FIR, MHG



514 / 6514 PON, RAD, KPN, PRM1, KAL, FIR, MHG



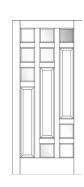
515 / 6515 PON, RAD, KPN, PRM1, KAL, FIR, MHG



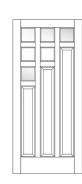
516 / 6516 PON, RAD, KPN, PRM1, KAL, FIR, MHG



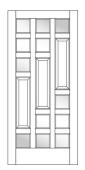
518 / 6518 PON, RAD, KPN, PRM1, KAL, FIR, MHG



547 / 6547 RAD, FIR, MHG



548 / 6548 RAD, FIR, MHG



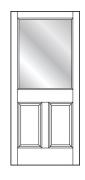
549 / 6549 RAD, FIR, MHG



551 / 6551 PON, RAD, KPN, PRM1, KAL, FIR, MHG



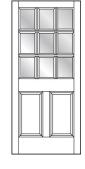
558 / 6558 PON, RAD, KPN, PRM1, FIR, MHG



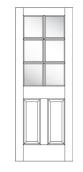
559 / 6559 PON, RAD, KPN, PRM1, KAL, FIR, MHG



561 / 6561 PON, RAD, KPN, PRM1, KAL, FIR, MHG



562 / 6562 PON, RAD, KPN, PRM1, KAL, FIR, MHG

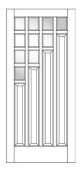


563 / 6563 PON, RAD, KPN, PRM<sup>1</sup>, FIR, MHG

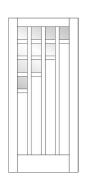


567 / 6567 PON, RAD, KPN, PRM1, FIR, MHG

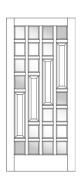
#### SASH DOORS



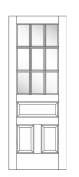
568 / 6568 RAD, FIR, MHG



4568 RAD, FIR, MHG



569 / 6569 RAD, FIR, MHG



570 / 6570 PON, RAD, KPN, PRM1, FIR, MHG



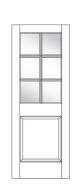
571 / 6571 PON, RAD, KPN, PRM1, FIR, MHG



572 / 6572 PON, RAD, KPN, PRM1, FIR, MHG



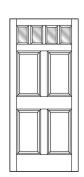
573 / 6573 PON, RAD, KPN, PRM<sup>1</sup>, FIR, MHG, KAL,



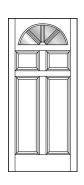
581 / 6581 PON, RAD, KPN, PRM1 FIR, MHG, KAL



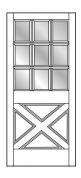
596 / 6596 PON, RAD, KPN, PRM1, FIR, MHG



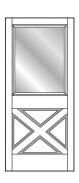
598 / 6598 PON, RAD, KPN, PRM1, FIR, MHG



600 / 6600 PON, RAD, KPN, PRM1, FIR, MHG



612 / 6612 PON, RAD, PRM1, FIR, MHG



615 / 6615 PON, RAD, PRM1, FIR, MHG



812 / 6812 PON, RAD, KPN, PRM1, KAL, FIR, MHG



813 / 6813 PON, RAD, KPN, PRM1, KAL, FIR, MHG



814 / 6814 PON, RAD, KPN, PRM1, KAL, FIR, MHG



816 / 6816 PON, RAD, KPN, PRM1, KAL, FIR, MHG



818 / 6818 PON, RAD, KPN, PRM1, KAL, FIR, MHG



844 / 6844 PON, RAD, KPN, PRM1, KAL, FIR, MHG



851 / 6851 PON, RAD, KPN, PRM1, KAL, FIR, MHG



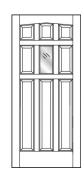
859 / 6859 PON, RAD, KPN, PRM1, KAL, FIR, MHG



861 / 6861 PON, RAD, KPN, PRM1, KAL, FIR, MHG



862 / 6862 PON, RAD, KPN, PRM1, KAL, FIR, MHG



2045 / 6045 FIR, MHG

### **CRAFTSMAN DOORS**

### **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 2'0" to 3'0" widths
- 1-3/4" thickness
- Square and Arch Tops
- All 8/0 doors will have an additional row of glass.
- Raised Panel
- Flat Panel
- Insulated Low E Glass
- KAL raised panel doors have tapered block sticking

## **OPTIONAL DENTIL SHELF**



## **EXTERIOR PANEL OPTIONS**







FIR, MHG

= 1 - 1 - 1 - 1

1 3/8" SRR KAL



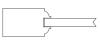
6000 SERIES PON, RAD, KPN, PRM, OAK, MPL, POP, CHY, KAL, FIR, MHG



FIR, MHG

3/4" DBH BVG

1 3/8" SRD KAL



NANTUCKET (6000 FP SERIES)



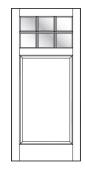
FIR, MHG



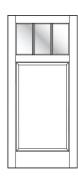
1 3/8" SRD PLK KAL



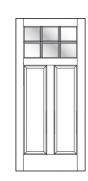
1-3/16" VIP PLK FIR, MHG



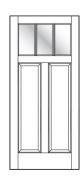
**6526 / 4526** KAL, FIR, MHG



**6529 / 4529** KAL, FIR, MHG



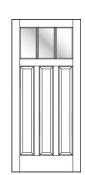
**6532 / 4532** KAL, FIR, MHG



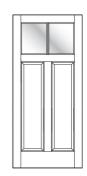
6534 / 4534 KAL, FIR, MHG



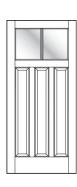
**6535 / 4535** FIR, MHG



**6537 / 4537** FIR, MHG



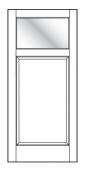
6538 / 4538 KAL, FIR, MHG



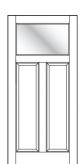
6539 / 4539 FIR. MHG



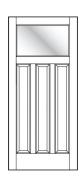
## **CRAFTSMAN DOORS**



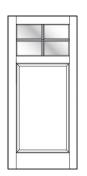
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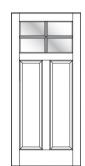
6552 / 4552 KAL, FIR, MHG



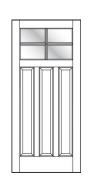
6553 / 4553 FIR, MHG



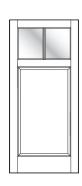
6554 / 4554 KAL, FIR, MHG



6555 / 4555 FIR, MHG



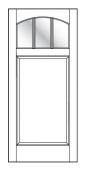
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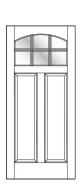
6557 / 4557 KAL, FIR, MHG



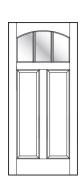
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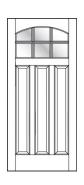
6829 / 4829 KAL, FIR, MHG



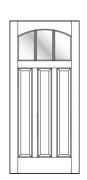
6832 / 4832 KAL, FIR, MHG



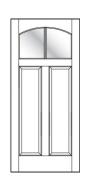
6834 / 4834 KAL, FIR, MHG



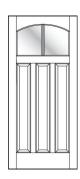
6835 / 4835 FIR, MHG



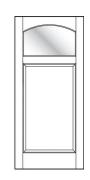
6837 / 4837 FIR, MHG



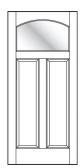
6838 / 4838 KAL, FIR, MHG



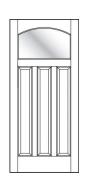
6839 / 4839 FIR, MHG



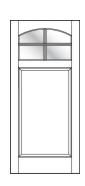
6850 / 4850 KAL, FIR, MHG



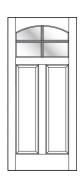
6852 / 4852 KAL, FIR, MHG



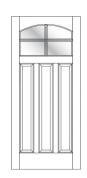
6853 / 4853 FIR, MHG



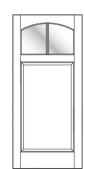
6854 / 4854 KAL, FIR, MHG



6855 / 4855 KAL, FIR, MHG



6856 / 4856 KAL, FIR, MHG



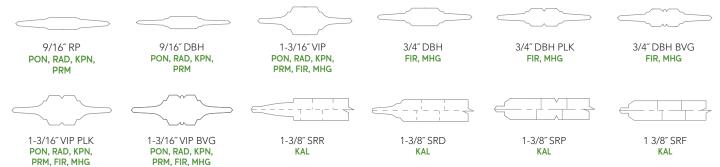
6857 / 4857 KAL, FIR, MHG

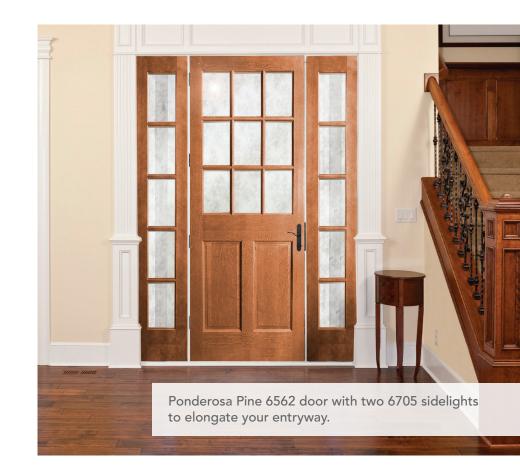
### **SIDELIGHTS**

## **SPECIFICATIONS**

- 6'8", 7'0" and 8'0" heights
- 0'10" to 1'6" widths
- 1-3/8" and 1-3/4" thicknesses
- Square and Arch Tops
- Single Glazed and Insulated Low E Glass

## **PANEL OPTIONS**







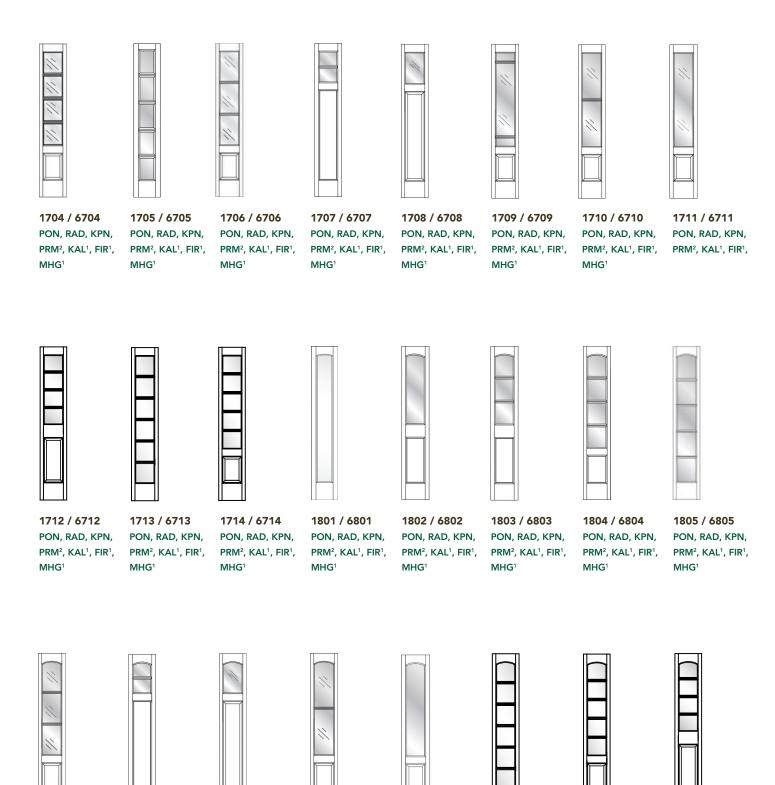




1702/6702 PON, RAD, KPN, PRM2, KAL1, FIR1, MHG<sup>1</sup>



1703 / 6703 PON, RAD, KPN, PRM<sup>2</sup>, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



1806 / 6806

MHG<sup>1</sup>

PON, RAD, KPN,

PRM2, KAL1, FIR1,

MHG<sup>1</sup>

1807 / 6807

PON, RAD, KPN,

PRM2, KAL1, FIR1,

1808 / 6808

PON, RAD, KPN,

PRM2, KAL1, FIR1,

MHG<sup>1</sup>

1810 / 6810

MHG<sup>1</sup>

PON, RAD, KPN,

PRM<sup>2</sup>, KAL<sup>1</sup>, FIR<sup>1</sup>,

1811 / 6811

MHG<sup>1</sup>

PON, RAD, KPN,

PRM2, KAL1, FIR1,

1849 / 6849

MHG<sup>1</sup>

PON, RAD, KPN,

PRM2, KAL1, FIR1,

1869 / 6869

MHG<sup>1</sup>

PON, RAD, KPN,

PRM2, KAL1, FIR1,

1868 / 6868

MHG<sup>1</sup>

PON, RAD, KPN,

PRM2, KAL1, FIR1,

<sup>&</sup>lt;sup>1</sup>Species only available in 1-3/4" thickness.

<sup>&</sup>lt;sup>2</sup> Specie is primed pine unless otherwise noted. Not all sizes are available in all options.

## **TRANSOMS**

## **SPECIFICATIONS**

- 1-3/8" and 1-3/4" thicknesses
- Custom width and height configurationsSingle Glazed and Insulated Low E Glass



### **TRANSOMS**



1 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



2 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



3 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



4 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



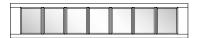
5 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



6 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



7 Lite

PON, RAD, KPN, PRM, KAL $^1$ , FIR $^1$ , MHG $^1$ 



8 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



9 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>



10 Lite

PON, RAD, KPN, PRM, KAL<sup>1</sup>, FIR<sup>1</sup>, MHG<sup>1</sup>

# **FINISHING**

## PREPARATION FOR FINISHING

- When staining, a wood conditioner or sander/sealer should be used to help achieve a more uniform finish. (Be sure to follow the wood conditioner manufacturer's instructions closely.)
- Before applying the first coat of finish, thoroughly sand the entire surface of the door with 180 grit sand paper. This crucial step helps remove handling marks, fingerprints, fiber pop, natural grain raise, possible water or liquid marks (if exposed during shipping or while on the job-site during the construction phase) and evenly prepares open wood pores to help produce a more uniform finish.
- Panels and bars float and may become out of alignment during shipping and handling. Carefully take a block of wood and mallet and tap the components in alignment. Use caution not to damage the door or component during this process.
- Clean door thoroughly with a cloth after sanding to remove all dust or foreign material. Avoid using com pressed air to blow off door as moisture or oil in the air may cause spotting. Avoid using caustic or abrasive cleaners.
- Hang door before finishing it, then remove it to finish properly.

# **EXTERIOR FINISHING**

### STAIN-AND-CLEAR FINISH

When staining, a wood conditioner should be used to help achieve a more uniform finish. (Be sure to follow wood conditioner manufacturer's instructions closely.) The first coat of stain may be a stain-and-sealer, a combination of stain and sealer which colors the door and seals the surface. It is available in a wide range of colors. (Dark color finishes should not be used on doors exposed to prolonged direct sunlight, as some expansion and contraction of door parts may occur.) The stain-and-sealer should have an alkyd-resin base. Under no circumstances should a lacquer-based toner or any other lacquer-based finish be used on exterior doors. The second and third coat (two top coats minimum) may be a solvent-borne (oil-base, alkyd resin-base, polyurethane resin-base) or a water-borne (latex resin-base) clear finish. On doors that are glazed, the finish used should be flowed from the wood slightly onto the glass. This will provide assurance against water leakage and protect the glazing compound from drying out.

All stain-and-clear finishes will perform better if protected from the direct effects of sunlight and weathering, and refinishing will not be required as frequently. In areas of high exposure of sunlight and weather a marine grade top coat is recommended.

# INTERIOR FINISHING

#### STAIN-AND-CLEAR FINISH

When staining, a wood conditioner should be used to help achieve a more uniform finish. (Be sure to follow wood conditioner manufacturer's instructions closely.) A solvent-borne finish system is recommended for interior doors and may be a lacquer-based system. For best performance, a minimum of two clear top coats should be used over stains. All six sides of the door must be properly sealed for warranty to apply. Woodgrain Doors have plastic film protection on the glass, removal of plastic film protection immediately after applying the finish is required. Failure to remove the plastic film at this time may cause harm to the glass and will create difficulty in removing the film at a later time. Do not use razor blades or sharp objects to remove the film or clean the glass. These items will scratch the glass.

### **PAINTED FINISH**

Apply 2-3 coats of either oil-base or latex resin-base paints over 1-2 coats of an oil-base primer. (Latex or water base primer may contribute to raised grain and require extra sanding to achieve a smooth finish.) All finishes should be applied in accordance with the manufacturer's instructions. All six sides of the door must be properly sealed for warranty to apply.

#### **CAUTION**

Woodgrain Doors cannot evaluate all the available paints and stains, nor customers' specific application requirements.

Your paint dealer should know of suitable finish systems that give satisfactory results in your region. It is highly recommended that top quality finishes be selected, and the application instructions on the container be followed explicitly.

Please do not use metal objects, (razor blades etc.) to remove caulking compound or paint and varnish residue. It is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

## WOODGRAIN DOORS WITH GLASS

Plastic film protection on the glass should be removed immediately after applying the finish. Failure to remove the plastic film at this time may cause harm to the glass and may create difficulty in removing the film. Use caution to avoid scratching the glass while cleaning it. Glass that is scratched due to cleaning is not covered by the warranty.

### **GLASS CLEANING AND CARE GUIDELINES**

#### DO:

- Clean glass when dirt and residue appear
- Exercise special care when cleaning coated glass surfaces
- Avoid cleaning tinted and coated glass surfaces in direct sunlight
- Start cleaning at the upper level of glass and continue to lower levels
- Soak the glass surface with clean water and soap solution to loosen dirt and debris
- Use a mild, non-abrasive commercial window cleaning solution
- Use a squeegee to remove all of the cleaning solution
- Dry all cleaning solution from window gaskets, sealants and frame
- Be aware of and follow the glass supplier's specific cleaning recommendations
- Prevent conditions that can damage the glass

### DON'T:

- Don't use scrapers of any size or type for cleaning glass
- Don't allow dirt and residue to remain on glass for an extended period of time
- Don't begin cleaning glass without knowing if a coated surface is exposed
- Don't clean tinted or coated glass in direct sunlight
- Don't allow water or cleaning residue to remain on the glass or adjacent materials
- Don't begin cleaning without rinsing excessive dirt and debris
- Don't use abrasive cleaning solutions or materials
- Don't allow metal parts of cleaning equipment to contact the glass
- Don't trap abrasive particles between the cleaning materials and the glass surface
- Don't allow other trades to lean tools or materials against the glass surface
- Don't allow splashed materials to dry on the glass surface

# FITTING AND HANGING

- Immediately after cutting and fitting (before hanging), seal all cut surfaces and ends of door with an effective quality sealer. See exterior and interior finishing recommendation for complete instructions.
- Prior to exterior exposure, doors should be finished with complete finish system.
- When hanging door, allow adequate clearance for swelling of door or frame in damp weather. Allow approximately 3/16" clearance for swelling when the door is installed in fully dry conditions. Jambs must be plumb.
- Do not cut doors down in height by more than 2-9/16" (13/16" maximum from top, 1-3/4" from the bottom). Care should be taken in cutting doors down in width (maximum 1/8" each side) to avoid exposing engineered core. Use sharp fine tooth saw for trimming ends of doors.
- Caution must be used to avoid impairing the strength of the door when fitting for locks. Allow at least 1" of wood back of mortise.
- Use three hinges on doors up to 7' in height and four hinges on doors over 7'. Hinges must be set in a straight line to prevent distortion.
- Jambs and stops must be set square and plumb.
- For best performance, any exterior door should be installed under an overhang equal to the height of the door.
- To minimize heat loss and save energy, use weatherstripping.

Do not use metal objects, (razor blades etc.) to remove caulking compound or paint and varnish residue, it is known to scratch the tempered glass. Please do not use compressed air to blow off wood doors, as condensation in the air lines may cause irregular finishing results.

# STORING AND HANDLING

- Do not walk on any door units. Some units contain glass.
- Avoid leaving unfinished doors in direct sunlight. Prolonged exposure to direct sunlight will discolor the wood and bake on the plastic film which protects the glass during the finishing process.
- Avoid dragging doors across one another.
- Keep doors clean.
- Store doors flat on a level surface in a dry, well ventilated interior space.
- Doors should be conditioned to average prevailing relative humidity of the locality before hanging. This generally takes 48 to 72 hours.
- Doors should be delivered to the building site only after the concrete, plaster, stucco, sheet rock work and paint are completely dry.
- Doors should not be subject to abnormal heat, dryness or humidity for prolonged periods. Avoid sudden changes such as forced heat to dry out a building.
- Doors must be finished immediately upon delivery to the job site.
- If the doors are to be stored on the job site, the entire door including top and bottom edges must be sealed with a clear or pigmented based sealer to prevent moisture absorption. All six sides of the door must be properly sealed for warranty to apply.

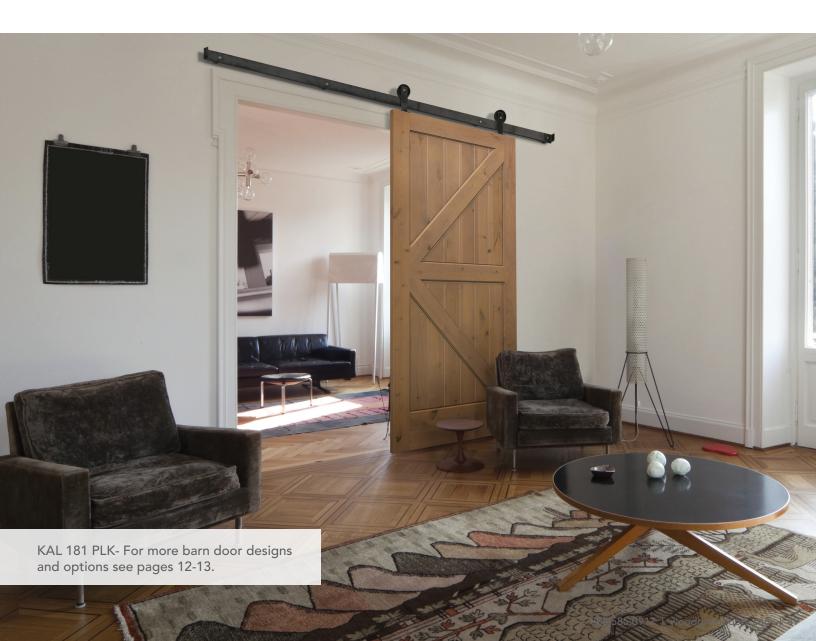
# **MAINTENANCE**

Your Woodgrain door has been handcrafted to last for years to come. But, like any fine piece of furniture, its finish will require periodic maintenance to keep it looking great and provide proper protection against the elements. Regular finish maintenance is also a requirement of the warranty that is included with every Woodgrain door.

Here are some signs to watch for that may indicate it is time for maintenance:

- Hairline cracks in the top coat of finish.
- Changes in the color of the finish.
- Changes in the texture of the finish, such as flaking or scaling.
- Dullness or chalkiness in the finish.

If you live in a severe climate or your entry receives a lot of direct sunlight from a southern or western exposure, you will want to examine your door's finish often. Depending on these conditions, you may also need to refinish the door more frequently.





# WARRANTY

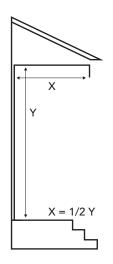
### WOODGRAIN LIMITED WARRANTY INFORMATION

Woodgrain Doors (hereafter Seller) doors are warranted to be of sound material and workmanship and to be free of manufacturing defects which would cause the door to be unfit for ordinary recommended use for the period of twenty-four (24) months on interior doors and twelve months (12) on exterior doors from the date of shipment provided the handling, installation, and finishing proper instructions are followed. Failure to follow these guidelines voids the warranty.

Normal characteristics of kiln dried wood include but are not limited to, minor swelling and shrinking of parts made from wood, raised grain, minor pitch pockets, natural grain and color variations. Natural expansion and contraction of wood occurs with variations in climatic and atmospheric conditions such as humidity and temperature and is not a defect hereunder.

Warp in the plane of the door itself will be considered a defect only if it exceeds one-quarter inch (1/4") when measured as a deviation from a straight edge. Doors over 3-0 wide or 7-0 high are excluded from the warranty against warp. Improper hanging of the door or unsquare door frames are not considered

Any doors used in an exterior application must be at least 1 3/4" thick and must be installed under an adequate overhang. An adequate overhang depends on the typical weather conditions of the site where the building is located. This means an overhang of 50% of the height of the doorway in Northern or Eastern exposures (reference illustration where Y= Height of the Doorway and X = Length of Overhang). For severe exposure extreme Southern, Southwestern and Western exposures the overhang must equal the height of the doorway (Y=X) where Y = Height of the Doorway and <math>X = Length of Overhang.



Any doors found to be defective by the Seller will be repaired or replaced, or the purchase price will be refunded at the option of Woodgrain Doors, provided the handling, installation and finishing instructions have been followed.

An extended warranty period is granted solely for seal failure on insulated glass units (moisture between glass) for a period of ten (10) years from the date of manufacture. At Seller's sole discretion, the replacement door or glass will be shipped FOB from the Woodgrain Doors factory. Seller will not, under any circumstances, be liable for installation, refinishing or painting. Cracked, scratched or broken glass is not covered by this warranty. The glass warranty will be void if the product is not properly installed according to Sellers installation instructions, or is used in or around swimming pools, saunas, sprinkler systems or greenhouse enclosures; or if installed over 5,000 ft. above sea level unless units were ordered with high altitude breather tubes. The warranty on doors will be void if the product is used in or around swimming pools, saunas, sprinkler systems or greenhouse enclosures. No agent, employee or representative of Seller has

any authority to bind Seller to any affirmation, representation or warranty concerning Seller's products, except as expressly stated herein.

The foregoing is in lieu of all other expressed warranties. All implied warranties of merchantability or fitness for a particular purpose are hereby limited in duration up to the two-year period stated herein. The liability of Woodgrain Doors is expressly limited to replacement or repair of the defects of the door, or refunding at its option. Woodgrain Doors will not be liable for any other expense, injury, loss or damage, whether direct or consequential, arising in connection with the sale or use of, or inability to use, any product of Woodgrain Doors, for any purpose. No purchaser shall be entitled to consequential damages as defined in the Uniform Commercial Code. Final determination of whether or not a defect exists shall be made solely by Seller in accordance with procedures established by Seller.





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